# FORMPOLY PP3UVIM (Unfilled PP- Impact modified)

### **GENERAL**

FPL offers a range of Polyprophelene grades from unfilled, glass reinforced, mineral reinforced to flame retardant including **FORMPOLY** PP3UVIM. which is UV stabilized, **lubricated** PP with excellent mechanical / thermal properties and reduced shrinkage.

#### FORMPOLY PP3UVIM

High heat distortion and service temperature.

Easy flow and fast solidification. Good Mechanical and thermal properties.

UV stabilized for 1000hrs Easy processability Good surface finish and Gloss Excellent dimensional stability.

#### **PRE-DRYING**

**FPL** grades can normally be taken for direct processing. However, in case the material is exposed to atmosphere, it is advisable to pre-dry the material at 80'C for 2 to 3 hours for good surface finish.

#### **PACKING**

**FORMPOLY PP3UVIM** is supplied in 25 Kg dry, ready to mould, in sealed bags to prevent the uptake of moisture.

#### **APPLICATION**

Sockets and Plugs
Automotive Head Lamp Parts
Control Housings
Handles
Cable terminals

Property	ASTM Method	Unit	Value
Tensile Stress	D638	MPa.	30
Elongation at Break	D638	%	200
Flexural Stress	D790	MPa.	38
Flexural Modulus	D790	MPa.	1100
Izod Impact Strength	D256	Kg Cm/ Cm	8
Notched			
Heat Deflection Temp			
<ul> <li>at 4.6 Kg / Cm2 load</li> </ul>	D646	,C	95
<ul> <li>at 18.5 Kg / Cm2 load</li> </ul>			50
Specific Gravity	D792	-	0.91
Shrinkage	D955	%	1.5- 2.0
Melt Flow Index	D-1238	Grams/10min	8

Conditioned test specimen. All results are measured under Dry-as-moulded natural test specimen Pigmented colors would record lower mechanical properties as permitted by ASTM D 4066.

The information present here is for general guidance. It is given in good faith but no warrant is attached

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